# UNDERGROUND MINING TIRES

RL31 E-3, RT41 E-4, Y20 ID/MS, Y67 ID/MS, Y69 L-4S, Y69 L-5S, Y69U L-4S/L-5S, Y525 L-5





# Yokohama. Because your job is tough enough.

On site, you shouldn't have to worry about the tires on your vehicles. With Yokohama outfitting your fleet, you won't have to. We are the only manufacturer in the world building tires specifically for your needs. Using ultra-strong casing construction, along with our dense cut-resistant compounds, Yokohama durability allows you to focus on the task at hand.

With the classic Yokohama blend of technology and efficiency, we've created off-the-road tires with the highest level of dependability, lasting three times longer than the competition. That means less downtime for your equipment, and more time getting the job done.









## RL31<sup>™</sup> E-3

Made to handle the punishment dished out by articulated dump trucks.

#### Features & Benefits:

- Rock flush pattern and shoulder pattern provide excellent defense against cuts
- Superior compounds generate longer life and fewer punctures
- Four steel belts offer greater strength and durability
- Sidewall construction built to resist cuts and snags

Applications: Underground Vehicles, Articulated Dump Trucks and Loaders



# RT41<sup>™</sup> E-4

Built strong to take on the toughest worksites.

#### Features & Benefits:

- Constructed with four steel belts to resist punctures and add stability
- Buttress side protection prevents sidewall damage
- Hi-tech tread compound increases life of tire with low heat generation and protection from cuts, punctures and wear

Applications: Articulated Dump Trucks and Scrapers, Front-End Loaders



# Y20<sup>™</sup> ID/MS

Engineered for durability and longevity, this tire is strong enough to handle any job you throw at it.

#### Features & Benefits:

- Tough tread protects against cuts and snags
- Wide ground contact area lengthens service life
- New tread rubber compound provides outstanding wear and cut resistance **Applications:** Underground Vehicles

PE-300

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## Y67<sup>™</sup> ID/MS

Designed for use in severe applications for underground mines.

#### **Features & Benefits:**

- Cut-protection compound provides exceptional durability
- Optimal rubber-to-void ratio provides better stability
- Lower cost-per-hour
- Some sizes include steel breakers for extra protection Applications: Underground Vehicles



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# Y69™ L-4S

Engineered to withstand heavy loads borne by industrial vehicles, including forklifts and straddle carriers, while providing lower cost-per-hour operation.

### Features & Benefits:

- Optimized tread volume & ID spec handles heavier loads
- Wider treadface provides better ground contact and stability
- Compound is optimized for long wear on concrete and asphalt surfaces
- Deep tread and reinforced bead and sidewall increase durability in tough operations
- Special under-tread compounds and over-ply casing resist heat generation to provide longer, more durable casing life
- Outstanding retreadability

Applications: Forklifts and Straddle Carriers



# Y69<sup>™</sup> L-5S

The perfect tire for underground mining operations. Deep smooth tread, plus reinforced sidewalls, provide long service life and high cut resistance.

#### Features & Benefits:

- Thicker tread provides added scrub resistance
- ID spec designed to carry heavy loads
- Reinforcements made to the sidewall and to the bead area help deliver exceptional durability
- Outstanding retreadability
- Lower cost-per-hour

Applications: Loaders and Underground Vehicles



# **Y69U<sup>™</sup> L-4S/L-5S**

Ideal for severe conditions in underground mining operations.

#### Features & Benefits:

- Unique wavy sidewall, steel breaker construction in tread area and ZSC compound provide excellent sidewall cut resistance
- Extra-deep reinforced tread for longer treadwear in extreme underground mining conditions
- Specially formulated tread compounds extend the treadlife
- Superior durability in extreme underground mining conditions **Applications:** Underground Vehicles

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# Y525<sup>™</sup> L-5

Specially designed to handle rough underground mine terrain that proves too tough for other tires.

#### Features & Benefits:

- Reinforced sidewall protects against wall scrapes and chips common in underground mines
- Extra-deep tread offers long service life and outstanding cut resistance
- Provides enhanced traction on surfaces common to mining
- Superior durability
- Applications: Underground Vehicles





# **UNDERGROUND MINING TIRES**

						Inflated Di	mensions	Static	Static	
Size	Part #	Compound	Ply	Groove Depth	Rim Size	Overall Diameter (Inches)	Overall Width (Inches)	Loaded Radius (Inches)	Loaded Width (Inches)	Ship Weight
RL31 E-3										
17.5R25	03160	CPC	**	40	14.00x25-1.5	52.8	17.5	24.5	19.1	396.80
20.5R25	03175	CPC	**	44	17.00x25-2.0	58.9	21.1	27.0	22.5	626.90
23.5R25	03172	CPC	**	51	19.50x25-2.5	63.0	25.2	28.3	26.2	895.90
RT41 E-4										
23.5R25	04122	CPC	**	68	19.50x25-2.5	63.5	23.9	28.7	26.5	809.81
26.5R25 29.5R25	04120 04121	CPC CPC	**	76 82	22.00x25-3.0 25.00x25-3.5	68.2	26.4 29.7	28.7 33.3	29.1 32.8	1,083.76
29.0020	04121	ULO		02	23.00x23-3.3	73.4	29.1	აა.ა	32.0	1,421.18
Y20 ID/MS										
39X15-20	02003	ID TL	36	29	20x12.00	39.6	13.4	18.0	14.0	209.00
39X15-20	02004	ID TT	36	29	20x12.00	39.6	13.4	18.0	14.0	188.53
Y67 Underg	ground N	line Servic	е							
10.00-20	16757	RER	24	26	7.50x20	41.7	11.0	19.6	11.6	150.30
12.00-20	16759	CPC/STL	24	32	8.50Vx20	44.7	12.8	21.0	13.4	213.50
12.00-20 1400-20	16786 16765	CP CPSC	28 32	32 35	8.50Vx20 10.00Wlx20	44.7 53.2	12.8 15.0	21.0 23.5	13.4 17.0	237.85 353.66
42X13-20	16765	IND-3	32 36	35 26	10.00WIx20	53.2 42.5	15.0	23.5 19.9	13.7	209.48
42X18-20	16783	IND-3 TT	36	27	15.00Tx20	43.7	16.9	20.5	18.1	275.63
42X18-20	16788	IND-3 TL	36	27	15.00Tx20	43.7	16.9	20.6	14.6	277.83
44X15-20	16784	IND-3	36	31	10.00Wlx20	45.4	13.7	20.5	18.1	275.63
44X18-20	16763	ID	36	32	15.0Tx20	45.3	17.4	20.7	18.2	372.70
50X20-20	16769	ID	36	35	15.0Tx20	49.6	20.2	22.7	19.8	482.50
12.00-24	16787	ID	28	33	8.50x24	49.6	12.7	22.3	14.0	217.63
Y69 L-4S										
12.00-24	06913	ID	20	56	8.50Vx24	49.4	12.9	23.2	13.7	356.91
14.00-24	06914	ID	30	58	10.00Wx24	53.7	15.4	25.6	15.9	469.40
16.00-25	06919	ID ID (ODO	32	53	11.25x25-2.0	60.4	17.2	27.9	18.7	683.68
18.00-25 18.00-25	06936 06915	ID/CPC ID	32 40	74 74	13.00x25-2.5 13.00x25-2.5	64.5 64.5	21.1 21.1	29.7 29.7	22.5 22.5	918.00 1003.10
18.00-25	06940	ID	40 40	74	13.00x25-2.5	64.5	21.1	29.7	22.5	1003.10
2100-25	06972	ID	40	71	15.00x25-3.0	70.1	23.5	31.3	25.4	1170.17
26.5-25	06963	СР	32	87	22.00x25-3.0	70.8	27.2	31.4	28.2	1310.40
21.00-35	06917	ID/CPC	42	81	15.00x35-3.0	80.2	23.6	36.2	25.6	1574.50
Y69 L-5S										
12.00-24	06902	CPC	16	69	8.50Vx24	50.4	13.1	23.8	14.0	325.67
14.00-24	06954	CPC	20	79	10.00Wx24	53.7	15.0	25.7	15.5	460.40
17.5-25	06952	CPC	16	87	14.00x25-1.5	54.7	16.9	25.6	17.9	561.50
17.5-25	06955	CPC	20	87	14.00x25-1.5	54.7	16.9	25.6	17.9	581.70
18.00-25	06932	CPC	28	105	13.00x25-2.5	65.0	21.0	30.7	22.5	968.40
18.00-25	06906	CPC	32	105	13.00x25-2.5	65.0	21.0	30.7	22.5	1187.30
18.00-25	06916	ID CBC	40	105	13.00x25-2.5	65.0	21.0	29.6	22.5	1074.21
20.5-25 23.5-25	06933 06935	CPC CPC	16 20	102 117	17.00x25-2.0 19.50x25-2.5	60.8 64.4	21.3 24.3	28.1 29.4	22.2 25.7	760.60 1062.20
26.5-25	06951	CPC	28	109	22.00x25-3.0	70.8	27.2	31.4	28.8	1416.40
26.5-25	06905	CPC	32	109	22.00x25-3.0	70.8	27.2	31.4	28.8	1696.70
Y69U L-4S/	′L-5S									
12.00-24*	06907	CPSP	16	56	8.50Vx24	49.4	12.9	23.2	13.7	312.49
17.5-25	06941	CPSP	20	87	14.00x25-1.5	54.7	16.9	25.6	17.9	561.50
18.00-25	06938	CPSP	32	106	13.00x25-2.5	65.7	21.1	30.7	22.5	1209.30
26.5-25	06918	CPSP	32	114	22.00x25-3.0	70.8	27.2	33.0	29.1	1721.38
26.5-25 *L-4S	06971	CPSP	36	114	22.00x25-3.0	70.8	27.2	33.0	29.1	1811.34
<b>Y525 L-5</b> 12.00-24	52503	CPC	20	74	8.50Vx24	50.2	13.0	23.4	14.2	200.76
12.00-24	52503	GPC	20	/4	8.50VX24	50.2	13.0	23.4	14.2	309.76



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